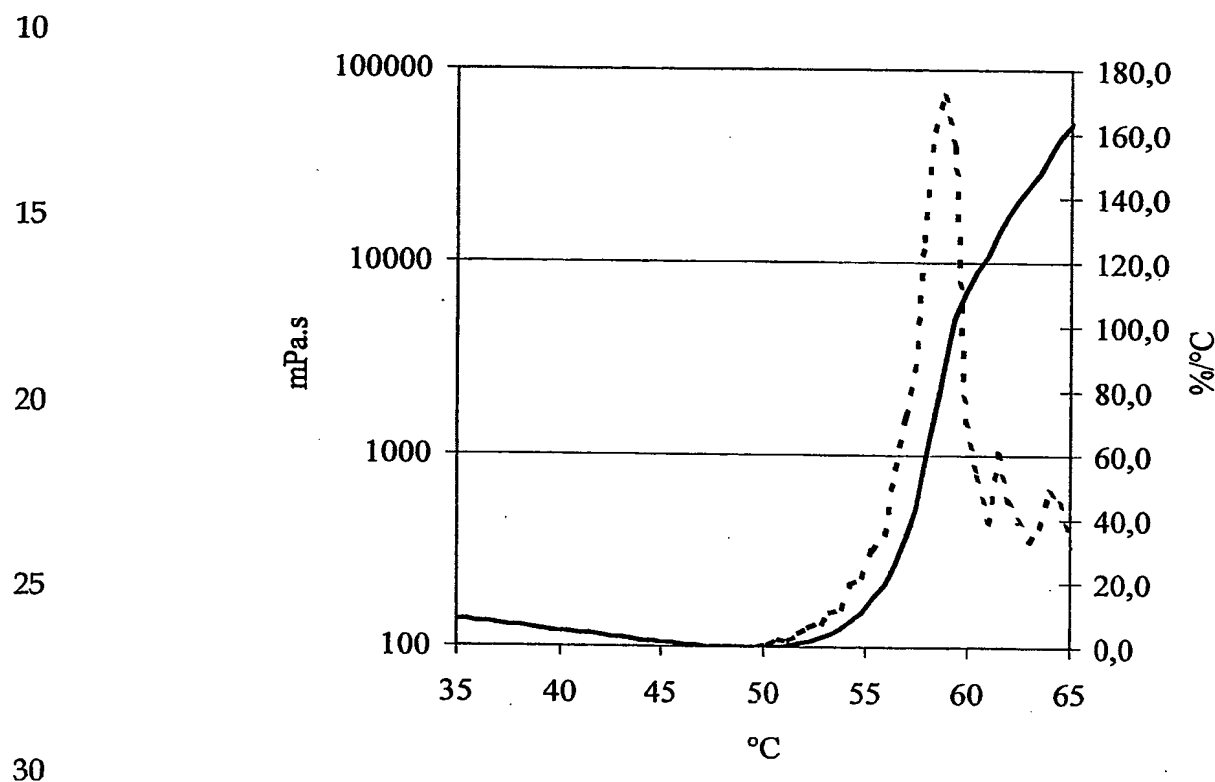


5 **Fig. 1:** THICKENING RHEOGRAM OF GLUE PASTE COMPOSITION



Legend:

full line: viscosity (mPa.s);
dotted line: thickening speed (% viscosity increase per temperature increase in °C)

Glue composition:

native wheat starch / 82 % native wheat starch + 18 % native rice starch (at 18 % amylose);
ratio secondary paste : primary paste 2.5 : 1